

F

E

D

C

B

A

F

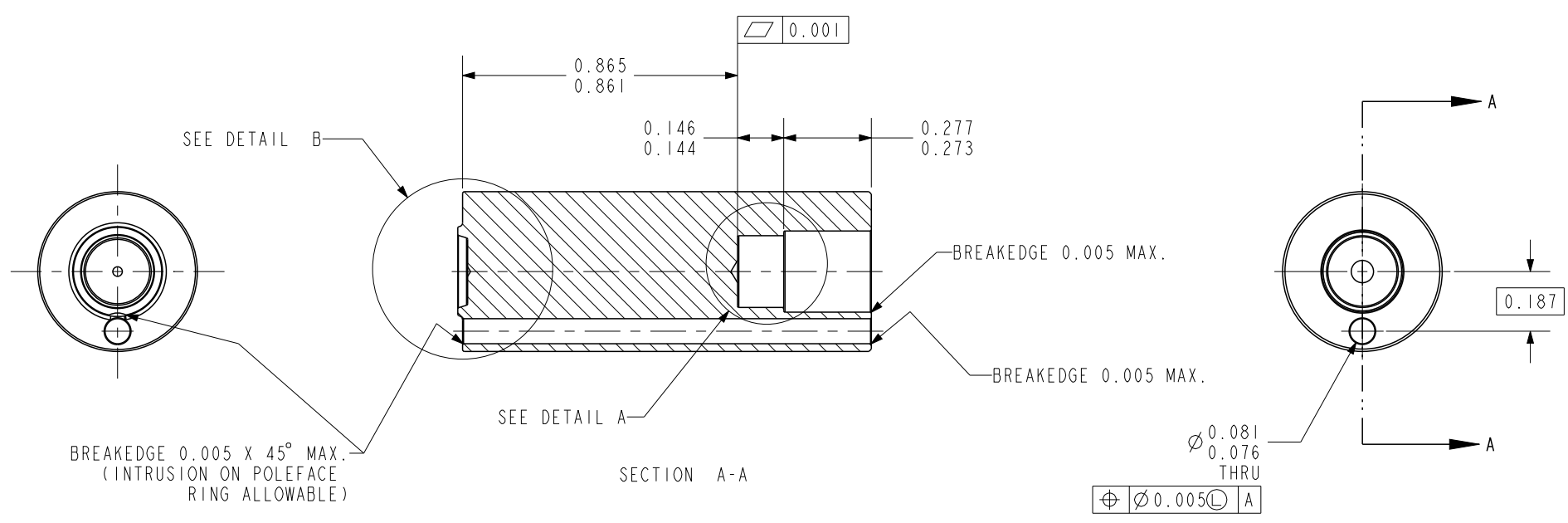
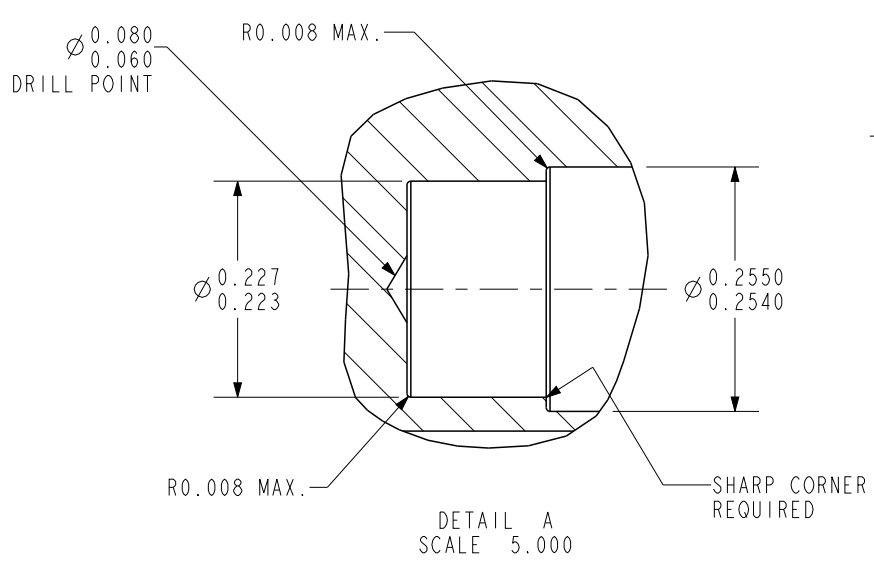
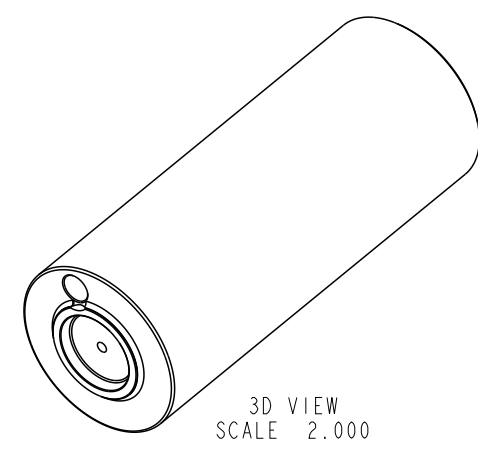
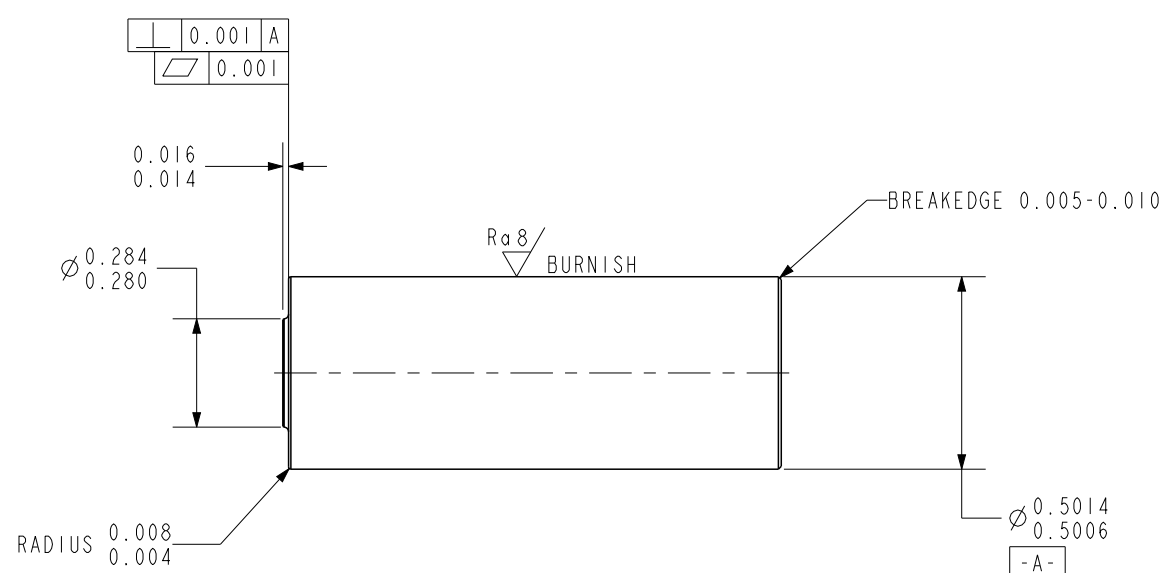
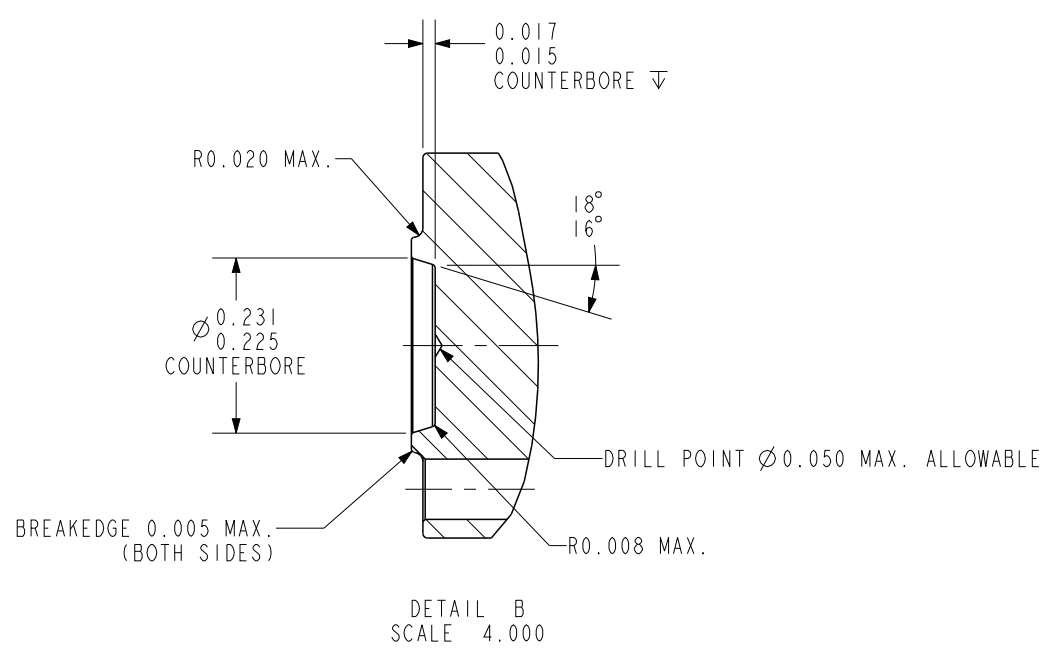
E

D

C

B

A



PART NUMBER: H-24752

NOTES

1. MATERIAL: IISMn37, 230M07 OR I215 COLD DRAWN STEEL PER LISK ENGINEERING SPECIFICATION EM10. SPECIFIC REQUIREMENTS APPLY. SUBSTITUTION OF ANY OTHER MATERIAL WILL RESULT IN REJECTION OF PARTS. CANNOT BE LEADED STOCK.
2. NO DENTS, BURRS OR SCRATCHES SHOULD EXIST ON EXTERNAL SURFACES OF COMPONENT.

NOTICE

THIS DRAWING EMBODIES A CONFIDENTIAL PROPRIETARY DESIGN ORIGINATED BY LISK IRELAND LTD. AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE AND SALE RIGHTS REGARDING THE SAME ARE EXPRESSLY RESERVED. IT IS SUBMITTED UNDER A CONFIDENTIAL RELATIONSHIP FOR A SPECIFIC PURPOSE, AND THE RECIPIENT AGREES BY ACCEPTING THIS DRAWING NOT TO SUPPLY OR DISCLOSE ANY INFORMATION REGARDING IT TO ANY UNAUTHORIZED PERSON, OR TO INCORPORATE IN OTHER PROJECTS ANY SPECIAL FEATURES PECULIAR TO THIS DESIGN. ALL PATENT RIGHTS HERETO ARE EXPRESSLY RESERVED BY LISK IRELAND LTD., ENNIS RD., GORT, CO. GALWAY.

A				UPDATED PER ECNH-24752REVA. R0.020 MAX. WAS R0.008 MAX. REMOVED DIMENSION Ø0.210-0.208 REFERRING TO COUNTERBORE. CORRECTION OF ERROR.				07-SEP-18	R.D
---				PRODUCTION RELEASE				17-AUG-18	R.D.
REV.	DESCRIPTION				DATE	APPR.			

DRAWN BY: S. KEIGHREY 23-May-17
CHECKED BY: D. HANNIFY 20-JUN-18
APPROVED BY: R. DEVITT 03-OCT-19

MATL:	EM-110 (SEE NOTE #1)	USED ON:	D12-2330, D12-2331 D12-2332, D12-2333 D12-2334, D12-2335
HEAT:	---	REF.	---
FINISH:	---		
WEIGHT:	---		
3RD ANGLE PROJECTION			
UNLESS OTHERWISE SPECIFIED			
✓ Ra93	✓ Rmax600	EN-22768-mK TOLERANCE LEVELS	
↗ 0.005TIR	ALL DIA.	≠ RADIUS OR CHAMFER ACCEPTABLE	
◎ 0.004TIR	ALL DIA.	BREAK ALL EDGES 0.010 MAX	
UNITS: INCH		fSMOOTH FINISH FOR APPEARANCE ONLY	

LISK LISK IRELAND Ltd., Ennis Rd., Gort, Co. Galway.			
DESCRIPTION ARMATURE			
PART No. H-24752			REV. A
SIZE A3	SCALE: 2.000 DO NOT SCALE	SHEET NO. 1 of 1	