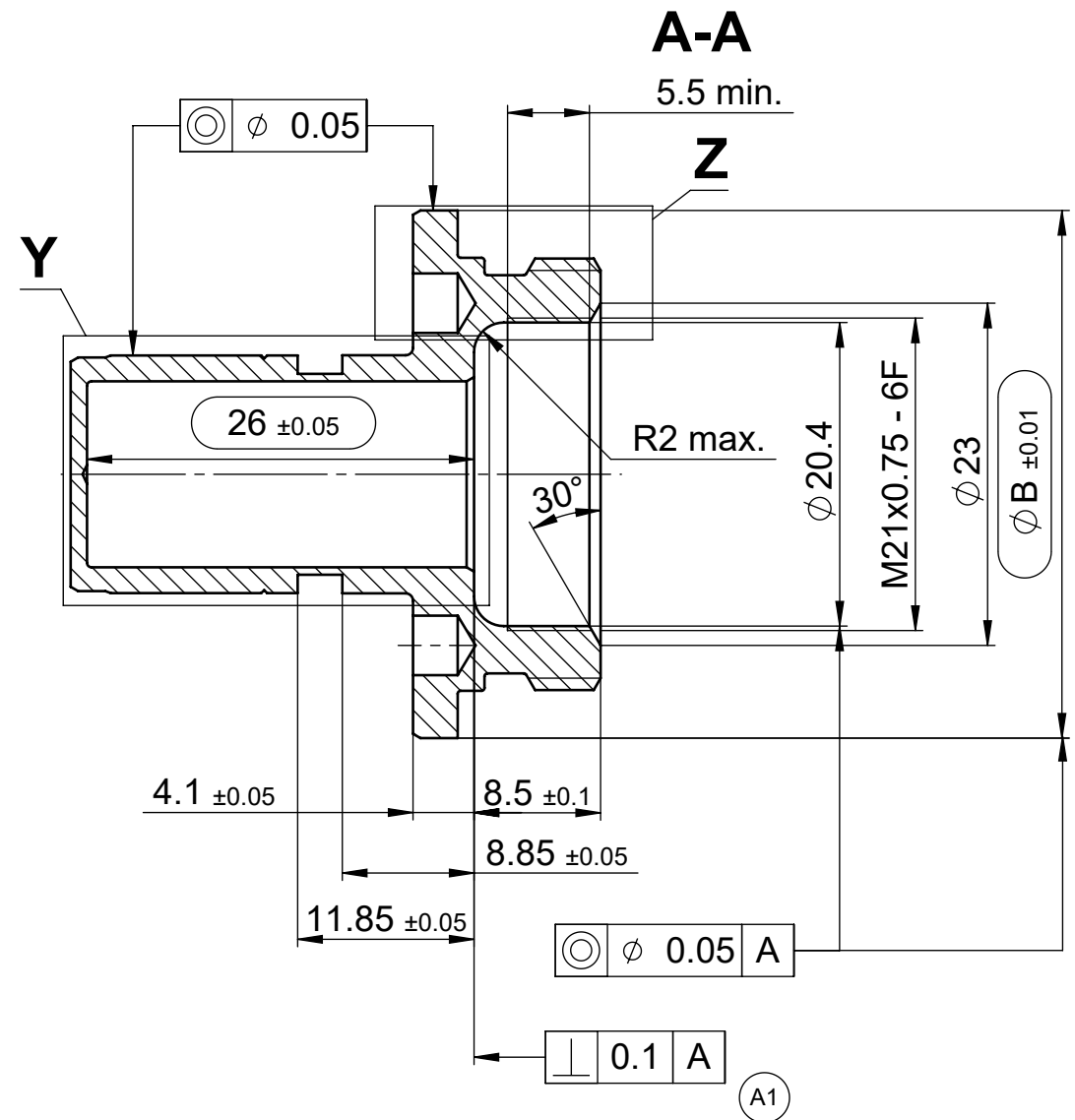
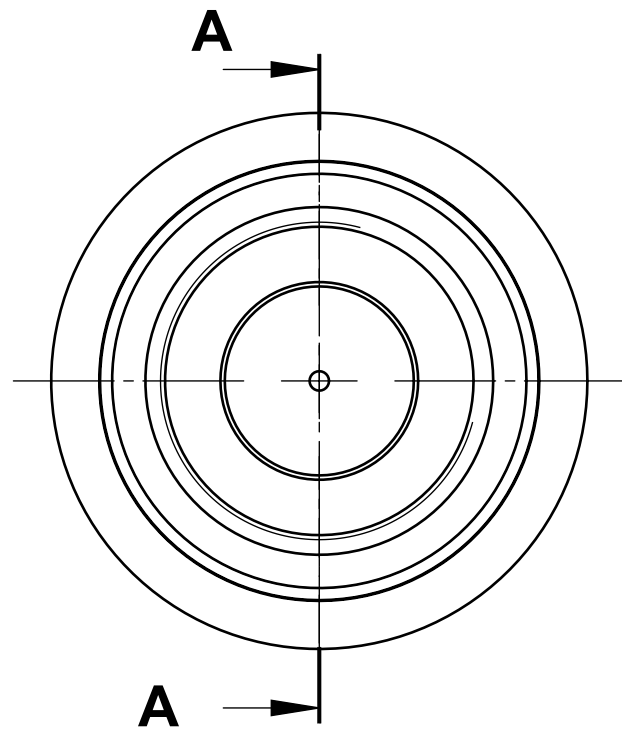
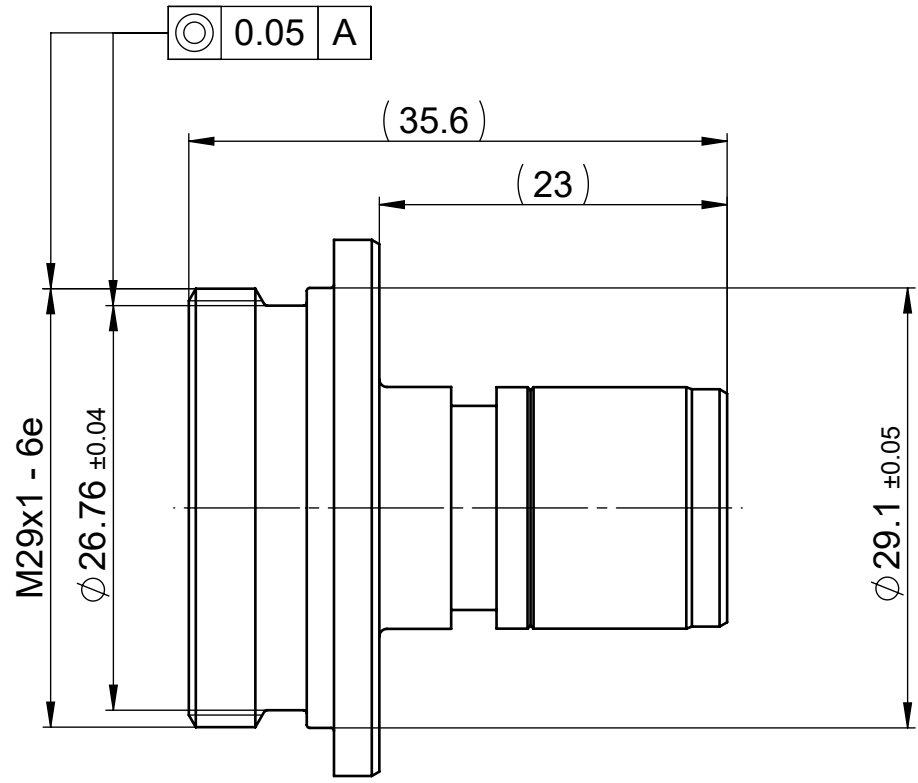
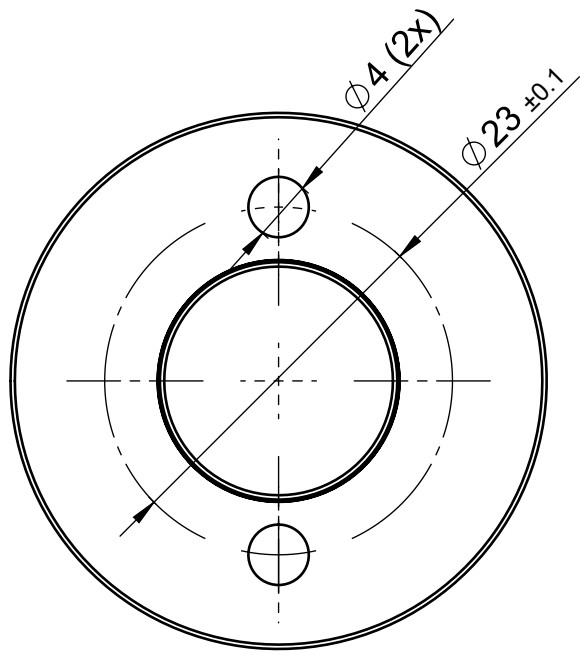


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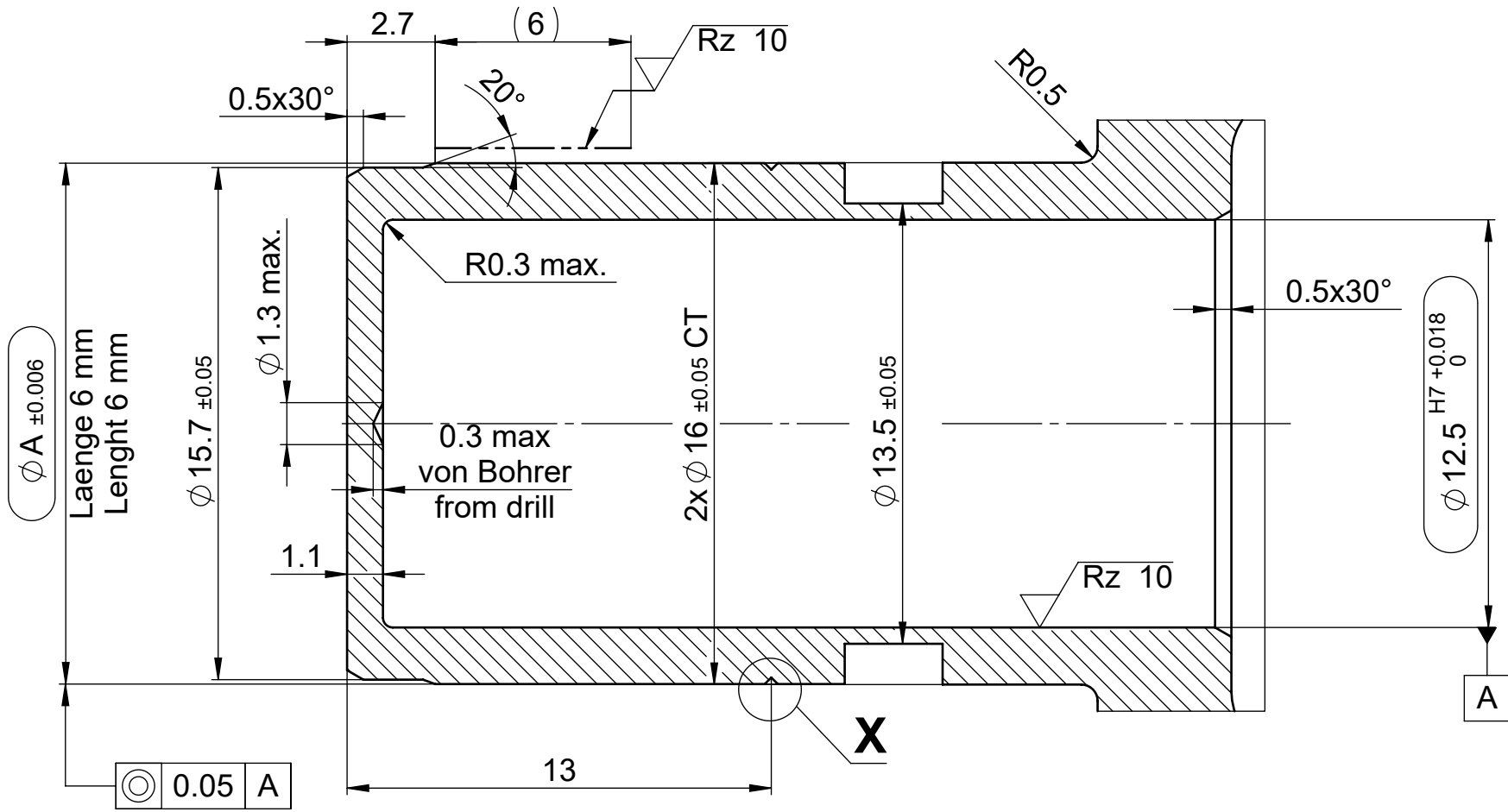
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KENDRION GmbH
[Schutzvermerk ISO 16016 beachten]
"protective note acc. to ISO 16016 to be observed"

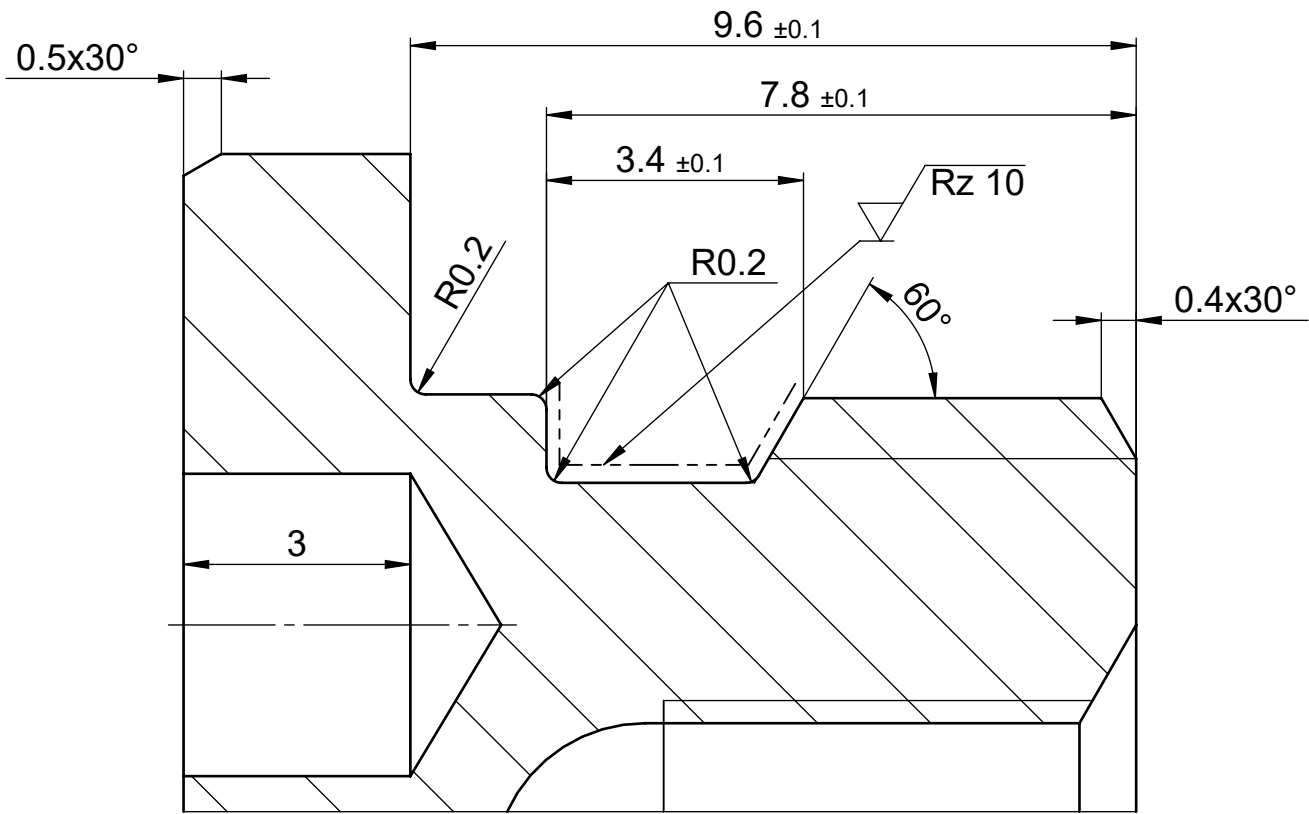
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Y 5 : 1

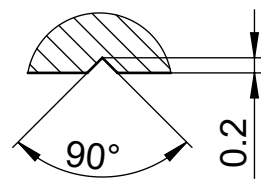


Z 10 : 1



X 10 : 1

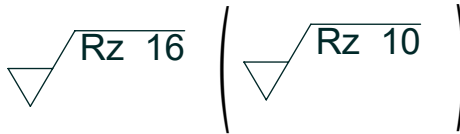
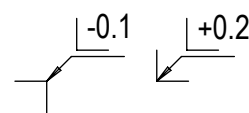
Marking of version no. 2



Frei von Schlagstellen und Rissen
without battered and cracks

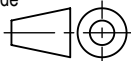
- Prüfmasse
Maschinenfähigkeit nachgewiesen
Cmk ≥ 1.67; 50 Stück
- inspection characteristics
machine capability verified
Cmk ≥ 1.67; 50 parts

Werkstückkanten
WORK PIECE EDGES
DIN ISO 13715



* Werkstoff
Koerzitivfeldstaerke Hcs≤2,5A/cm
mit Waermebehandlung unter Schutzgas
oder Vakuum fertiggeglueht min. 700°C;
Haltezeit min. 1,5h; Abkuehlung bis ≤500°C
mit 50+/-5K/h danach beliebig

*Material
Coercitivity field strength Hcs≤2,5A/cm
with heat treatment in protection gas or vacuum
Finishing annealing min. 700°C; holding time min.
1,5hod;
Cooling to ≤ 500°C at (50±5)K/h, then arbitrary

A1		1x		Adding surface perpendicularity				08.02.21		RFK/MKY		
Index Rev.lev.		Anz. Qty		Aenderung / Revision				Datum Date		Name		
Kennzeichnung / Marking # # Definition = "Besondere Merkmale" nach Richtlinie / "Special characteristics" acc. to guideline: A VS RD GL 0001-V1.												
Projektionsmethode PROJECTION ISO 128 1 (E)						Teile-Klasse PART-CLASS B			Allgemeintoleranz / GENERAL TOLERANCE ISO 2768-mK			
						Nennmassbereich / NOMINAL SIZE RANGE 0.2 ... 0.5 mm			Volumen VOLUME [cm³]		Gewicht WEIGHT [g]	
						Laengemasse LENGTH DIMENSION ± 0.05 mm			Radien, Fassen RADII, CHAMFERS ± 0.1 mm		57.478	
						Geometrische Produktspezifikation GEOMETRICAL PRODUCT SPECIFICATIONS Size ISO 14405			Werkstoff, Ausgangsteil / MATERIAL, INITIAL PART 11SMn30+C		1.0715	
						Tolerierung / TOLERATION ISO 8015						
						Datum / DATE Name / NAME			Benennung / DESCRIPTION			
						Bearb. DRAWN 25.10.2019 Farlik			Rohr			
						Gepr. CHECK 25.10.2019 Buchta/ Kopecky			TUBE			
						CAD SolidWorks			Zeichnungsnummer / DRAWING NO. P180116-012100		Status / STATUS Vorserie	
											Format / SIZE A	
Index REV.I.			Anz. Qty.		Aenderung REV. DESC.		Datum DATE		Name NAME		Blatt / PAGE von / OF	
											1	
							PASSENGER CARS		Ers. f. / REPL.		Massstab / SCALE 2:1	