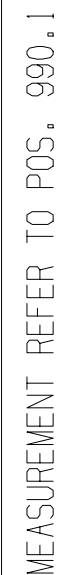
View U
(5:1)

SECTION A-A
SCALE 2:1

SCALE 2:1

—THE START AND FINISH AREA
OF COPPER WIRE MUST BE WITHOUT RESIN
AND WITHOUT INSULATION TUBING



INSULATION TUBING-
MUST BE ADDED TILL
FINISH OF SLOT

23 ± 0.3
MEASUREMENT REFER
TO SPEC. POS. 990.1

max. 24.5
At 38.6 dimension
after winding

⊕ PROCESS PARAMETER;



5:1
Wire turning detail



START OF THE —
INSULATION TUBING MUST
BE INSIDE THIS RANGE

ISO sys. of limits & fits/ISO-Sys. Grenz- u. Pass.				
ISO 286-2:2010-06				
size/Mass over/ über	to/bis	tol.class T.-kl.	limit dev./Grenzabm.	upper/oberes
+	+	+	+	+
+	+	+	+	+
+	+	+	+	+
metr. ISO thread/ Metz. ISO-Gew.		without coating/ Ohne Überzug		with coating/ Mit Überzug
ext. thread/ Aussengewinde		+		+
int. thread/ Innengewinde		+		+
general tolerances acc. to/Allgemeintoleranzen n.				
dimensional tol./Masstol.		tol.-class/T.-kl.		
ISO 2768-1:1989-11		m		
geometrical tol./Form- und Lagetol.		tol.-class/T.-kl.		
ISO 2768-2:1989-11		H		
0,5 ...3	> 3 ...6	> 6 ...30	> 30 ...120	> 120 ...400
				> 400 ...1000
non-toleranced dimensions/Nicht		tolerierete Masse		
±0,1	±0,1	±0,2	±0,3	±0,5
non-tol. broken edges/Nicht tol.		gebrochene Kanten		
±0,2	±0,5	±1		
angles, dimension of the shorter side Winkel, Länge des kürzeren Seitenkels				
to/bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400
±1°	±0,5°	±0,33°	±0,17°	±0,08°
all non-dimensional edges of undef. shape acc. to/ Alle nicht bem. Kanten mit unbestimmter Form nach				
ISO 13715:2000-06				
surface texture according to/ Oberfl., Beschaffenheit nach				
ISO 1302:2002-02				
Size acc. to / Masse nach				
ISO 14405-1:2010-12				
envelope principle/ Hüllprinzip				Ⓔ

*	*	*	*	*	*	*
* 13	0396DTI24801	20190703	JPD	JDC	JPD	9000 SGES/TEF10
* 11	0396DT110401	20180302	GML	CAJ	GML	9000 SGES/TEF10
Ind.	Change/Aend.	YYYYMMDD	Drawn/Gez.	Checked/Gepr.	Releas./Freig.	BWN Resp. dept./Verantw. Abt. Add. info./Zus. Info.
Treatment/ Behandlung					Missed Details/Fehlende Angaben Size/Gst.	
Mat./Stoff	See parts list				From/Aus	
Lang./Spr. en/de	Night./Gew. 422g	SEG AUTOMOTIVE		BOBBIN SPULENKOEPPER		Sheet/Bl. 1 / 1
	Crit. P. Scale/M.stob 2 : 1	Mat.meets/Stoffe s. Syst.		Doc. type DWR	F 000 BL2 B34	DP/TD Ind. Format 000 13 A2
MNR	N2580-1	UG	Repl. for F000BL2B34		20171129	Repl. by .