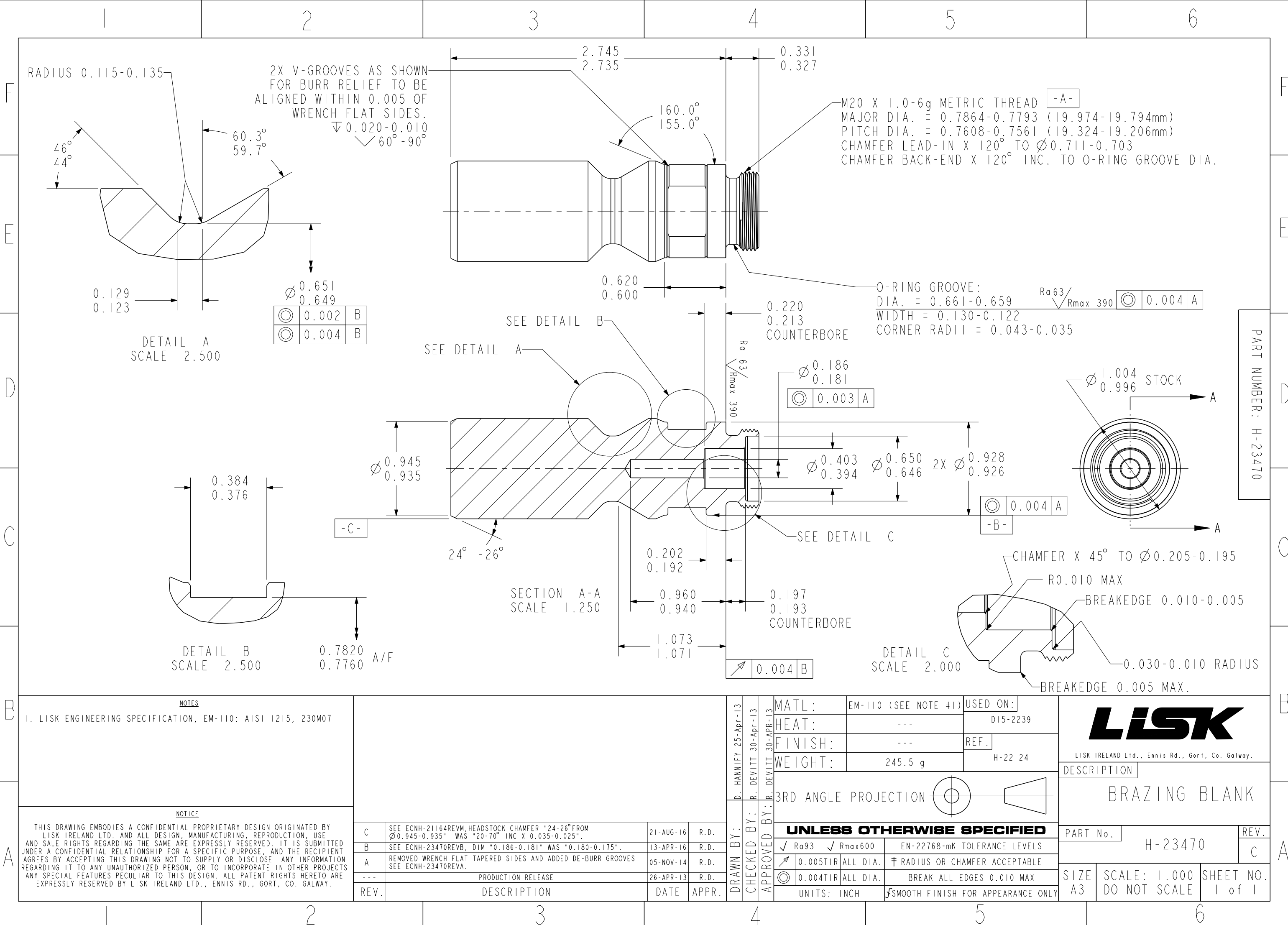




B

A

B

A

NOTES

1. LISK ENGINEERING SPECIFICATION, EM-110: AISI 1215, 230M07

NOTICE

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C	SEE ECNH-21164REVM, HEADSTOCK CHAMFER "24-26" FROM Ø0.945-0.935" WAS "20-70" INC X 0.035-0.025".	21-AUG-16	R.D.
B	SEE ECNH-23470REVB, DIM "0.186-0.181" WAS "0.180-0.175".	13-APR-16	R.D.
A	REMOVED WRENCH FLAT TAPERED SIDES AND ADDED DE-BURR GROOVES SEE ECNH-23470REVA.	05-NOV-14	R.D.
---	PRODUCTION RELEASE	26-APR-13	R.D.
REV.	DESCRIPTION	DATE	APPR.

DRAWN BY: D. HANNIFY 25-Apr-13

CHECKED BY: R. DEVITT 30-Apr-13

APPROVED BY: R. DEVITT 30-APR-13

MATL:	EM-110 (SEE NOTE #1)	USED ON:
HEAT:	---	D15-2239
FINISH:	---	REF.
WEIGHT:	245.5 g	H-22124

3RD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED		
✓ Ra93	✓ Rmax600	EN-22768-mK TOLERANCE LEVELS
⚡ 0.005TIR	ALL DIA.	≠ RADIUS OR CHAMFER ACCEPTABLE
⊙ 0.004TIR	ALL DIA.	BREAK ALL EDGES 0.010 MAX
UNITS: INCH		fSMOOTH FINISH FOR APPEARANCE ONLY

LISK LISK IRELAND Ltd., Ennis Rd., Gort, Co. Galway.		
DESCRIPTION		
BRAZING BLANK		
PART No.	H-23470	REV. C
SIZE A3	SCALE: 1.000 DO NOT SCALE	SHEET NO. 1 of 1

PART NUMBER: H-23470