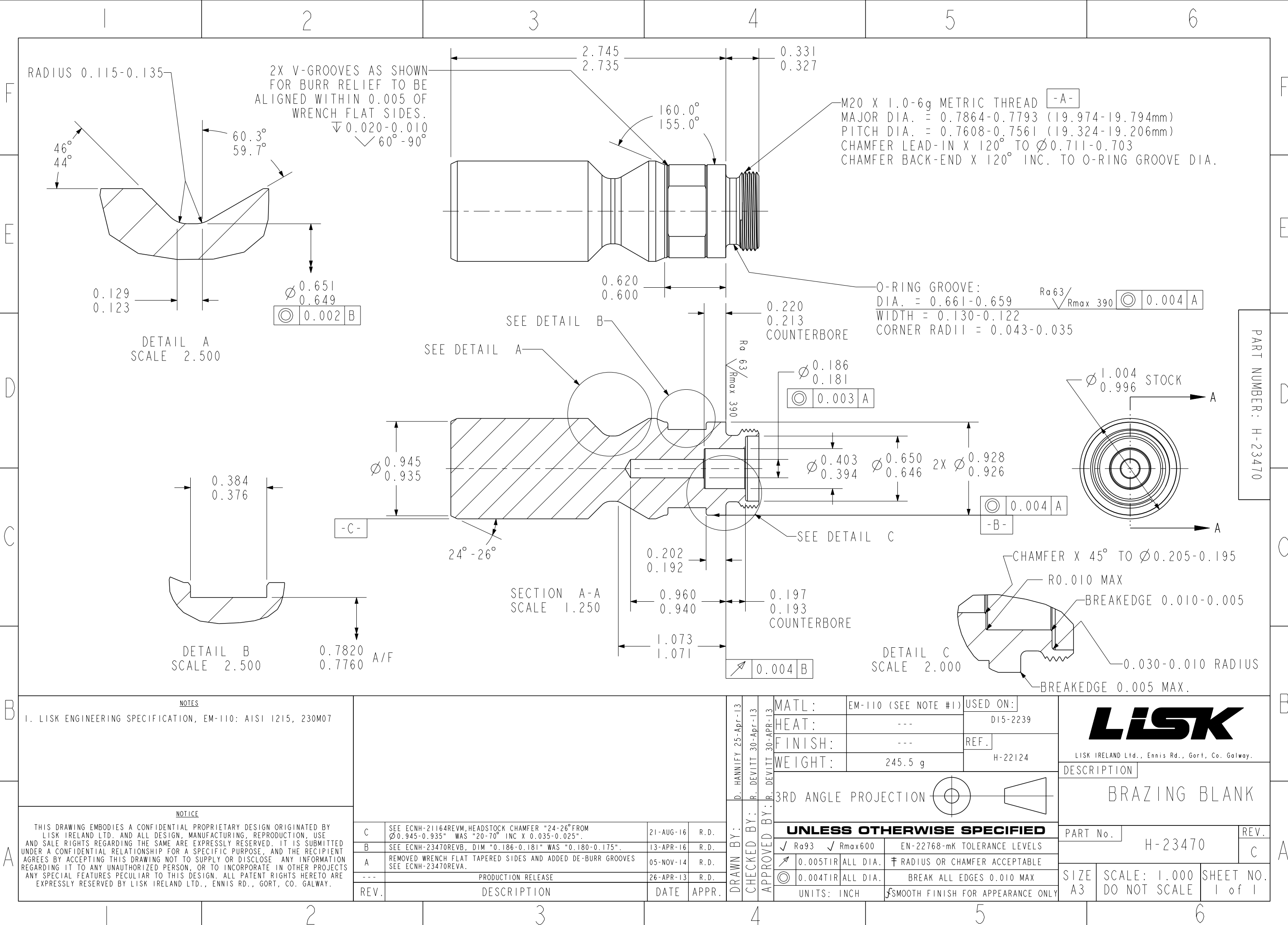




NOTES

1. LISK ENGINEERING SPECIFICATION, EM-110: AISI 1215, 230M07

NOTICE

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REV.	DESCRIPTION	DATE	APPR.
C	SEE ECNH-21164REVM, HEADSTOCK CHAMFER "24-26" FROM Ø0.945-0.935" WAS "20-70" INC X 0.035-0.025".	21-AUG-16	R.D.
B	SEE ECNH-23470REVB, DIM "0.186-0.181" WAS "0.180-0.175".	13-APR-16	R.D.
A	REMOVED WRENCH FLAT TAPERED SIDES AND ADDED DE-BURR GROOVES SEE ECNH-23470REVA.	05-NOV-14	R.D.
---	PRODUCTION RELEASE	26-APR-13	R.D.

DRAWN BY: D. HANNIFY 25-APR-13	CHECKED BY: R. DEVITT 30-APR-13	APPROVED BY: R. DEVITT 30-APR-13	MATL: EM-110 (SEE NOTE #1)	USED ON: D15-2239
			HEAT: ---	
			FINISH: ---	REF.
			WEIGHT: 245.5 g	H-22124
			3RD ANGLE PROJECTION	
			UNLESS OTHERWISE SPECIFIED	
			✓ Ra93 ✓ Rmax600	EN-22768-mK TOLERANCE LEVELS
			0.005TIR ALL DIA.	± RADIUS OR CHAMFER ACCEPTABLE
			0.004TIR ALL DIA.	BREAK ALL EDGES 0.010 MAX
			UNITS: INCH	SMOOTH FINISH FOR APPEARANCE ONLY

LISK		
LISK IRELAND Ltd., Ennis Rd., Gort, Co. Galway.		
DESCRIPTION		
BRAZING BLANK		
PART No.	H-23470	
REV.	C	
SIZE	SCALE: 1.000	SHEET NO.
A3	DO NOT SCALE	1 of 1