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NOTES

1. MATERIAL: COLD DRAWN AISI SAE 1215 STEEL Ø1.000" STOCK PER LISK ENGINEERING SPECIFICATION EM-110. ACCEPTABLE ALTERNATIVES ARE 220M07, 230M07 AND EN1A.

2. MACHINE AND DRILL TO DIMENSIONS SHOWN.

3. THROUGH HOLES MUST BE 180°±2° APART.

NOTICE

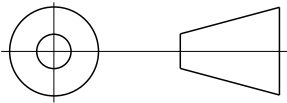
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ECN:	SEE ECNH-21356REVK		
K	REDRAWN IN PRO/E. IN NOTE #1 "EM-110" WAS "ES-002". ALL SECONDARY (METRIC) DUAL DIMENSIONS ROUNDED TO BE INSIDE LIMITS OF PRIMARY (IMPERIAL) DIMENSIONS. ADDED DETAIL VIEWS A AND B FOR CLARITY.	24MAR14	R.D.
REV.	DESCRIPTION	DATE	APPR.

DRAWN BY: K. LERNIHAN 24-Mar-14

CHECKED BY: N. DILLON 24-MAR-14

APPROVED BY: R. DEVITT 24-MAR-14

MATL:	EM-110 (SEE NOTE #1)	USED ON:	
HEAT:	N/A		D19-****
FINISH:	SEE NOTES	REF.	
WEIGHT:	173.5 g		---
3RD ANGLE PROJECTION 			
UNLESS OTHERWISE SPECIFIED			
✓ Ra93	✓ Rmax600	EN-22768-mK TOLERANCE LEVELS	
↗ 0.005TIR	ALL DIA.	≠ RADIUS OR CHAMFER ACCEPTABLE	
◎ 0.004TIR	ALL DIA.	BREAK ALL EDGES 0.010 MAX	
UNITS: INCH [mm]		fSMOOTH FINISH FOR APPEARANCE ONLY	



LISK IRELAND Ltd., Ennis Rd., Gort, Co. Galway.

DESCRIPTION

PLUNGER

PART No. H-21356

REV. K

SIZE A3

SCALE: 1.000
DO NOT SCALE

SHEET NO. 1 of 1

PART NUMBER: H-21356