

Lisk Ireland Ltd. Ennis Road. Gort, Co. Galway				CHANGE NUMBER CNH-24131-B1	
ENGINEERING CHANGE NOTICE				FINAL ASSEMBLY D12 37.0mm	
				DRAWN BY: K. LERNIHAN	DATE 22/02/2023
DRAWING NUMBER: H-24131	REVISION B1	ORIGINATED BY: ENGINEERING K.L.	CHANGE REQUEST NUMBER N/A	CHECKED BY: <i>K. Lernih</i>	DATE Digitally signed by Kieran Lernih Date: 2023.02.22 10:57:28 Z
				APPROVED <i>DA</i>	DATE 2023.02.22 12:29:08 Z
DRAWING TITLE: PLUNGER					
CHANGE			REASON		
REMOVED DIM. "0.117-0.097" FROM DETAIL A. ADDED DIM. "0.300 MIN REAM DEPTH" TO VIEW SECTION A-A. RELOCATED EXISTING DIM'S. FOR CLARITY. ADDED MISSING AXES.			DESIGN IMPROVEMENT REGARDING TOLERANCE STACKUP. DISCOVERED POTENTIAL FOR NEGATIVE IMPACT ON SOLENOID ENERGIZED POSITION. PREVENTATIVE ACTION.		
REGULATORY AGENT APPROVAL REQUIRED? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO			STOCK DISPOSITION		
IS CERTIFIED PRODUCT AFFECTED? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO			P. A . D .	FINAL	NEXT HLA
IF YES , INITIALED BY AUTHORIZED PERSON:			<input checked="" type="checkbox"/> U <input type="checkbox"/> RL <input type="checkbox"/> RC <input type="checkbox"/> SL <input type="checkbox"/> SC	<input checked="" type="checkbox"/> U <input type="checkbox"/> RL <input type="checkbox"/> RC <input type="checkbox"/> SL <input type="checkbox"/> SC	<input checked="" type="checkbox"/> U - USE AS IS <input checked="" type="checkbox"/> RL - REWORK / SORT LISK <input type="checkbox"/> RC - REWORK / SORT CUSTOMER <input type="checkbox"/> SL - SCRAP LISK <input type="checkbox"/> SC - SCRAP CUSTOMER
C.P.A.		DATE			
CHANGE CLASSIFICATION PER PWI-1039 <input checked="" type="checkbox"/> N/A <input type="checkbox"/> Class 1 <input type="checkbox"/> Class 2					
REF. PWI-1039 QC-1050 ENGINEERING CHANGE NOTICE REV B 13 October 2020					