

F

E

D

C

B

A

F

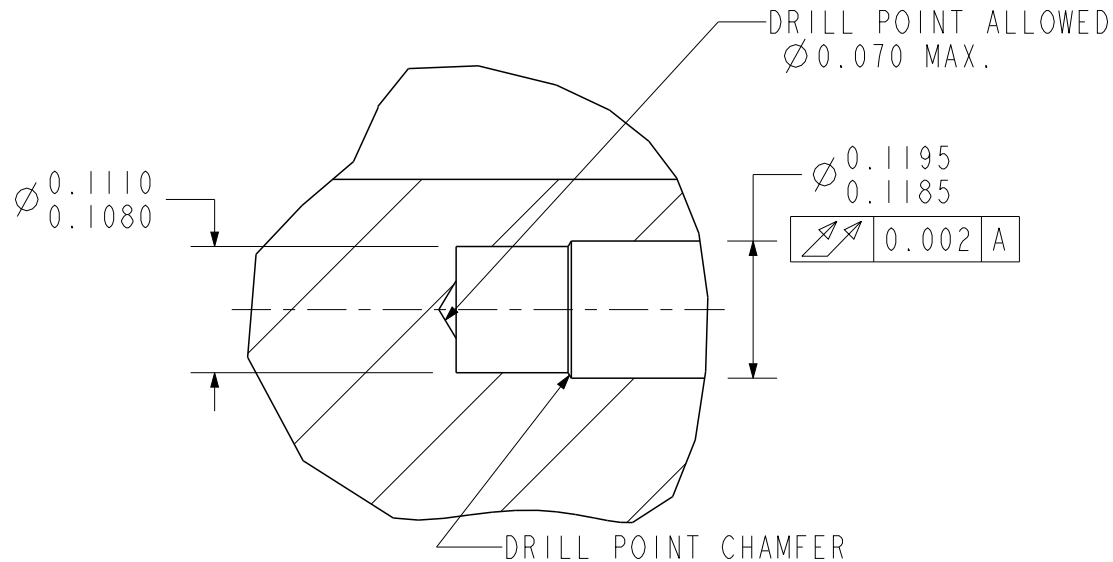
E

D

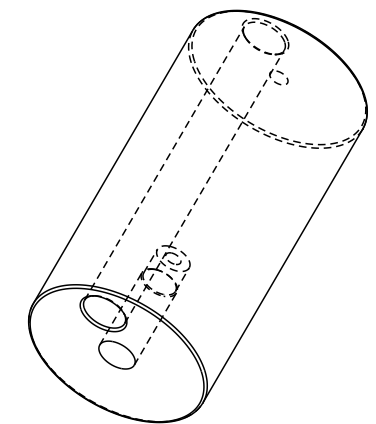
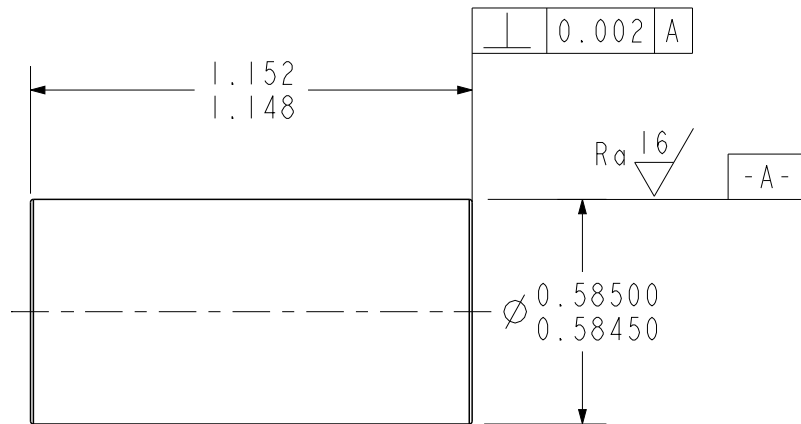
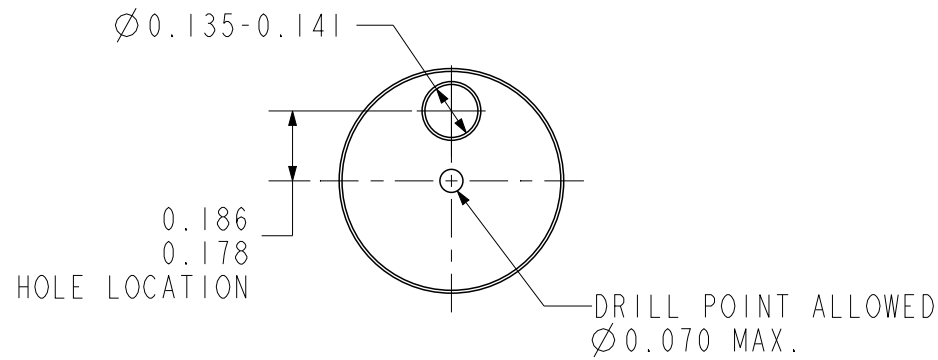
C

B

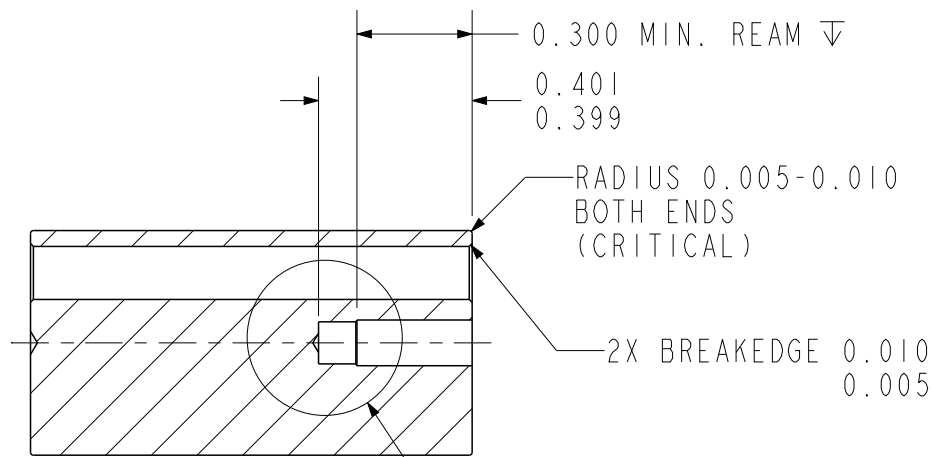
A



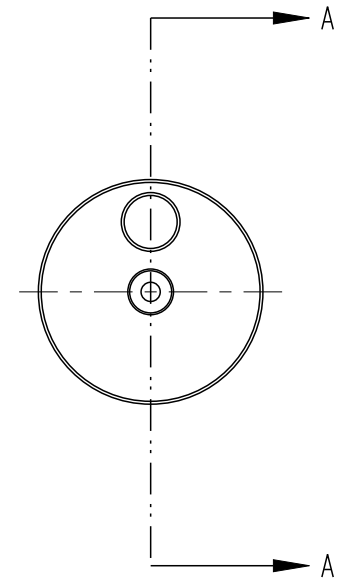
DETAIL A
SCALE 6.000



3D VIEW
SCALE 1.750



SECTION A-A



PART NUMBER: H-24131

NOTES

1. EM-110 REFERS TO LISK IRELAND MATERIAL SPECIFICATION FOR AISI 1215 COLD FINISHED LOW CARBON STEEL. 230M07, 220M07 AND EN1A ARE ACCEPTABLE ALTERNATIVES.

NOTICE

THIS DRAWING EMBODIES A CONFIDENTIAL PROPRIETARY DESIGN ORIGINATED BY LISK IRELAND LTD. AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE AND SALE RIGHTS REGARDING THE SAME ARE EXPRESSLY RESERVED. IT IS SUBMITTED UNDER A CONFIDENTIAL RELATIONSHIP FOR A SPECIFIC PURPOSE, AND THE RECIPIENT AGREES BY ACCEPTING THIS DRAWING NOT TO SUPPLY OR DISCLOSE ANY INFORMATION REGARDING IT TO ANY UNAUTHORIZED PERSON, OR TO INCORPORATE IN OTHER PROJECTS ANY SPECIAL FEATURES PECULIAR TO THIS DESIGN. ALL PATENT RIGHTS HERETO ARE EXPRESSLY RESERVED BY LISK IRELAND LTD., ENNIS RD., GORT, CO. GALWAY.

B1	CNH-24131REV1. REMOVED DIM. "0.117-0.097" FROM DETAIL A. ADDED DIM. "0.300 MIN REAM DEPTH" TO VIEW SECTION A-A. RELOCATED EXISTING DIM'S. FOR CLARITY. ADDED MISSING AXES.	2023.02.22 Z 12:27:54	
B	DIMENSION $\varnothing 0.1195$ - 0.1185 WAS $\varnothing 0.1190$ - 0.1185	11-APR-18	
A	CHANGED: P/R HOLE DEPTH / CHANGED FROM 2 X 2.5MM TO ONE 3.5MM VENT HOLE, O.D. TOL. REDUCED TO 0.5850 - 0.5845	16-FEB-18	R.D
-	PRODUCTION RELEASE	14-DEC-17	R.D
REV.	DESCRIPTION	DATE	APPR.

DRAWN BY: R. GARVEY 16-DEC-14

CHECKED BY: R. DEVITT 16-DEC-14

APPROVED BY:

MATL:	EM-110 (SEE NOTE #1)	USED ON:
HEAT:	---	D12-2308 / 2320
FINISH:	SEE NOTE #2	REF.
WEIGHT:	---	---

3RD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED		
$\checkmark$ Ra93	$\checkmark$ Rmax600	EN-22768-mK TOLERANCE LEVELS
∇ 0.005TIR	ALL DIA.	∇ RADIUS OR CHAMFER ACCEPTABLE
$\odot$ 0.004TIR	ALL DIA.	BREAK ALL EDGES 0.010 MAX
UNITS: INCH		fSMOOTH FINISH FOR APPEARANCE ONLY

LISK

LISK IRELAND Ltd., Ennis Rd., Gort, Co. Galway.

DESCRIPTION

PLUNGER

PART No.	H-24131	REV.	B1
SIZE	A3	SCALE: 2.000 DO NOT SCALE	SHEET NO. 1 of 1