

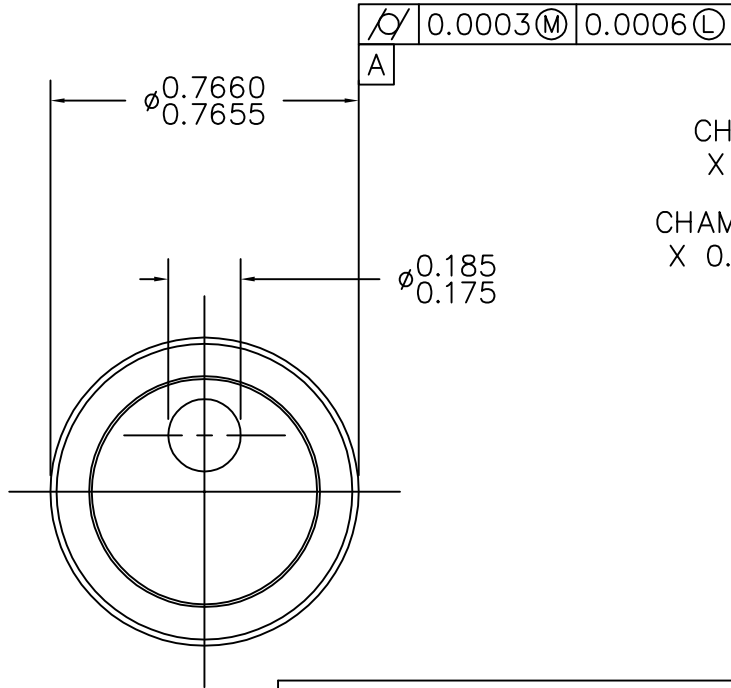
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COMPONENT
CATEGORY

A

REVISIONS

REV	DESCRIPTION	DATE	APPROVED
A	Ø0.7660-0.7655 WAS Ø 0.7655-0.7650	26-10-00	R.D.
B	REMOVED Ø 0.305-0.295, 44°-36°. ADDED: Ø0.565-0.555, CHAMFER X 45° X 0.015-0.005. BREAK EDGE 0.005 MAX WAS RADIUS 0.010-0.005.	15-12-00	R.D.
C	DIMENSION 1.204-1.200 WAS 1.204-1.202	03-FEB-05	R.D.
D	ADDED GEOMETRIC TOLERANCE: CYLINDRICITY 0.0003(M) 0.0006(L). ADDED DIAMETER SYMBOL TO DIMENSION 0.7660-0.7655. BREAK EDGE 0.010-0.005 WAS BREAK EDGE 0.005 MAX.	10-FEB-05	R.D.
E	ADDED "COMPONENT CATEGORY A" STAMP & "CHARACTERISTIC SYMBOL KEY" LEGEND BOX.	16-APR-08	

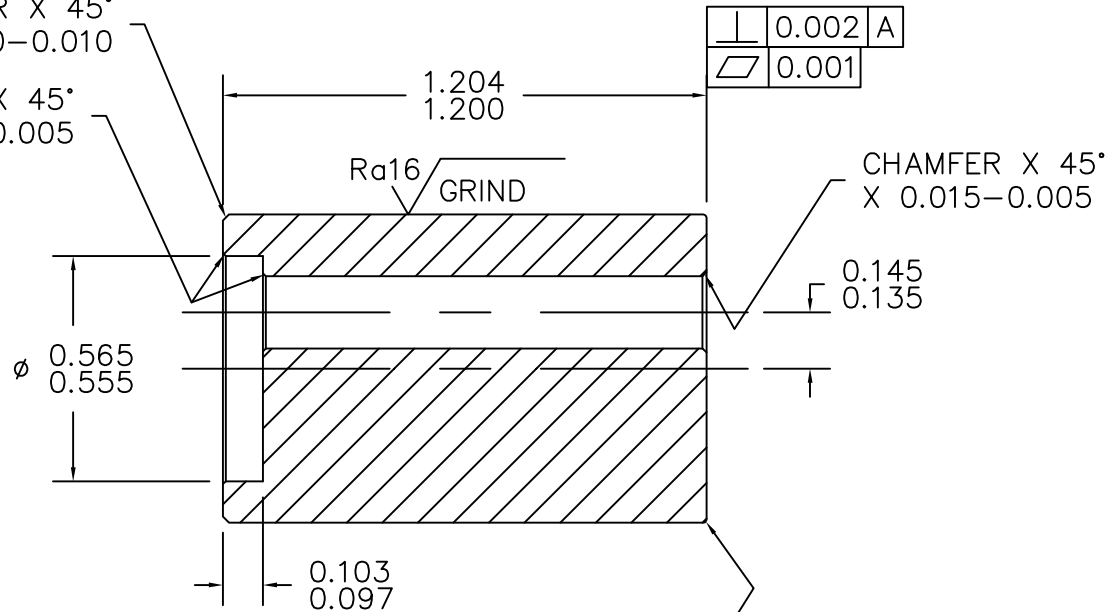


-CHARACTERISTIC SYMBOL KEY-

- * DENOTES SPC DIMENSION
- ⊕ DENOTES SAFETY CHARACTERISTIC
- ◐ DENOTES CRITICAL DIMENSION
- ◑ DENOTES MAJOR CHARACTERISTIC
- ◆ DENOTES SPECIAL CHARACTERISTIC

CHAMFER X 45°
X 0.020-0.010

CHAMFER X 45°
X 0.015-0.005



BREAK EDGE 0.010-0.005
(CRITICAL TO SOLENOID
PERFORMANCE)

NOTES:
1. MACHINE, DRILL AND GRIND TO DIMENSIONS SHOWN.

UNLESS OTHERWISE SPECIFIED		ITEM	PART NUMBER	DESCRIPTION	QTY
93 Ra FINISH ALL OVER	INCH	3rd ANGLE PROJ.	DRAWN R.D. 01-MAR-00	LISK IRELAND LTD. ENNIS ROAD GORT CO GALWAY IRELAND	
f- SMOOTH FINISH FOR APPEARANCE ONLY			CHECK R.D. 26-OCT-00		
ALL DIAMETERS CONCENTRIC WITHIN .005 TOTAL INDICATOR READING	MATERIAL EN 1A		ENGINEER	PLUNGER	
BREAK ALL SHARP EDGES .010 MAXIMUM	HEAT TREAT - - -		D15-2005		
‡-RADIUS OR CHAMFER ACCEPTABLE	FINISH - - -			SIZE A3	DWG NO H-21089
				DO NOT SCALE	WEIGHT
					SHEET 1 OF 1